



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5005307

D412-742-043
Job Sheet 166749



Part No: D412-742-043

Job Qty: 1 ea

Part Name: Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/25/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/24/17	0.00	0.00	Start up container	
100	DC	1 pcs	10/24/17	0.00	0.00	DC	
110	HandFinish	1 pcs	10/25/17	0.00	3.50	HandFinish4	41 10/30
120	QC	1 pcs	10/25/17	0.00	0.00	QC5	38
130	Packaging	1 pcs	10/25/17	0.00	0.00	Packaging3	9-88
140	QC21-FG	1 Ea	10/25/17	0.00	0.00	QC21	

Part Op 100 - If D412-742-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-742-043 CHG007

Descriptions: 110 - 1-Install tubes together and seal them all the way around using Sikaflex 241/291. Ensure tube ends line-up with saddle holes for proper alignment. using 7/16" "T" Pins. A/R Sikaflex-241/-291 M138539 Expiry date: 18/02/18
2-Install wearplates as per Dwg D3391. Ensure that plastic washers are against wearplate, then topped with the SS washer. Seal all bolts with sikaflex except ones with inserts on inside of tube, hand tighten only bolts with no sikaflex. A/R Sikaflex-241/-291 M138535 Expiry date: 18/02/18 3-Remove "T" pins once sikaflex is dry.
4-Coat all exposed hardware with LPS Procyon. Remove any excess off with MEK degreaser. A/R LPS Procyon M138696
VERIFY FWD AND AFT SADDLE FIT DURING ASSEMBLY BY: lll
DATE: 17/10/17

130 - Identify and pack for shipping as per PPP D412-742-043 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C4A	24	1,980	0	0
	AN3C6A	4	100	0	0
	AN5C7A	10	97	0	0
	D3391-021	1	1	0	0
	D3391-023	1	0	0	0
	D3391-025	1	3	0	0
	D4095-041	1	14	0	0
	D4095-043	1	6	0	0
	D4095-045	1	10	0	0
	NAS1149C0332R	28	2,674	0	0
	NAS1149C0532R	10	239	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermforming ☐ Cross tube ☐ Small Fab ☐ Store/Packaging ☐ Supplier ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other ☐	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																																																
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